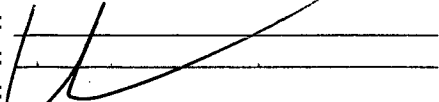
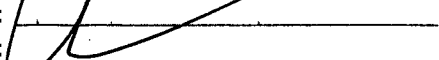


Tuesday, 28/08/2007 11:53:01 AM
Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---|------------------|--------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : D2410 |
| Job Number | : 34284 | | |
| Estimate Number | : 10804 | | |
| P.O. Number | : N/A | Part Number | : D2410 |
| This Issue | : 28/08/2007 S.O. No. : N/A | Drawing Number | : REWORK |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : SMALL / MED FAB | Drawing Revision | : N/A |
| Previous Run | : 00015 | Material | : N/A |
| Written By | :  | Due Date | : 04/09/2007 |
| Checked & Approved By | :  | Qty: | 2 Um: Each |
| Comment | | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-------------------------------|
| 1.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
DISASSEMBLE D206-571-043 ASS'Y B/N 26886

FF 07-10-16

2

| | | |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
disassemble D2410 assembly as follows:
-remove D2403 outer skin
-D2375-3-08-106 insulation
-D2416 angle
-D2411

FF 07-10-16

2

| | | |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
-Pick 12x MS20600AD4W4 rivets B M105792
-replace the split rivets on the assembly

(7x)

FF 07-10-16

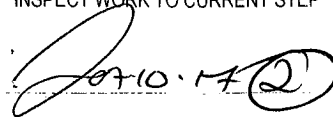
2

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

Inspect replaced rivets, as well as removed parts from the original assembly. *****Ensure no oversized holes*****



Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2410

Job Number: 34284

Part Number: D2410

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Pick :

8x MS20600AD4W2 M M 4747
2x MS20600AD4W3 M M 10318071
8x MS20470AD4-5 M M 104156

- Reassemble D2410 as per Dwg D2410

FF 07-10-23

PTO
2

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ensure all rivets are good

S 02/10/23 (42)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

-Scuff WHITE AREA ONLY

- Re-powder coat as per dwg **** masking off the unpainted area's ****

M 105068

BR 07-10-24

(2)

8.0

QC3/5

INSPECT WORK/WING WALK



Comment: INSPECT WORK/WING WALK

07-10-25 (2)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

- Proceed with W/O D206-571-043 B 26886 for assembly.

FF 07-10-26

(2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

S 07/10/09

Job Completion



9.5 QC 15 S 07/10/26

U 07-10-29



| | | | |
|-------------------------|----------------|---|------------------------|
| PREPARED B. Williams | | DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED BW | APPROVED BW | D2410 | REV. A SHEET 1 OF 2 |
| DATE Apr. 6, 1995 | | TITLE 206 ASPIRATOR ASSEMBLY | |
| A | 95.04.06 | NEW ISSUE | |
| A1 | 03.04.29 | ADDED FLARE | |

RELEASED
1-6-95 BW

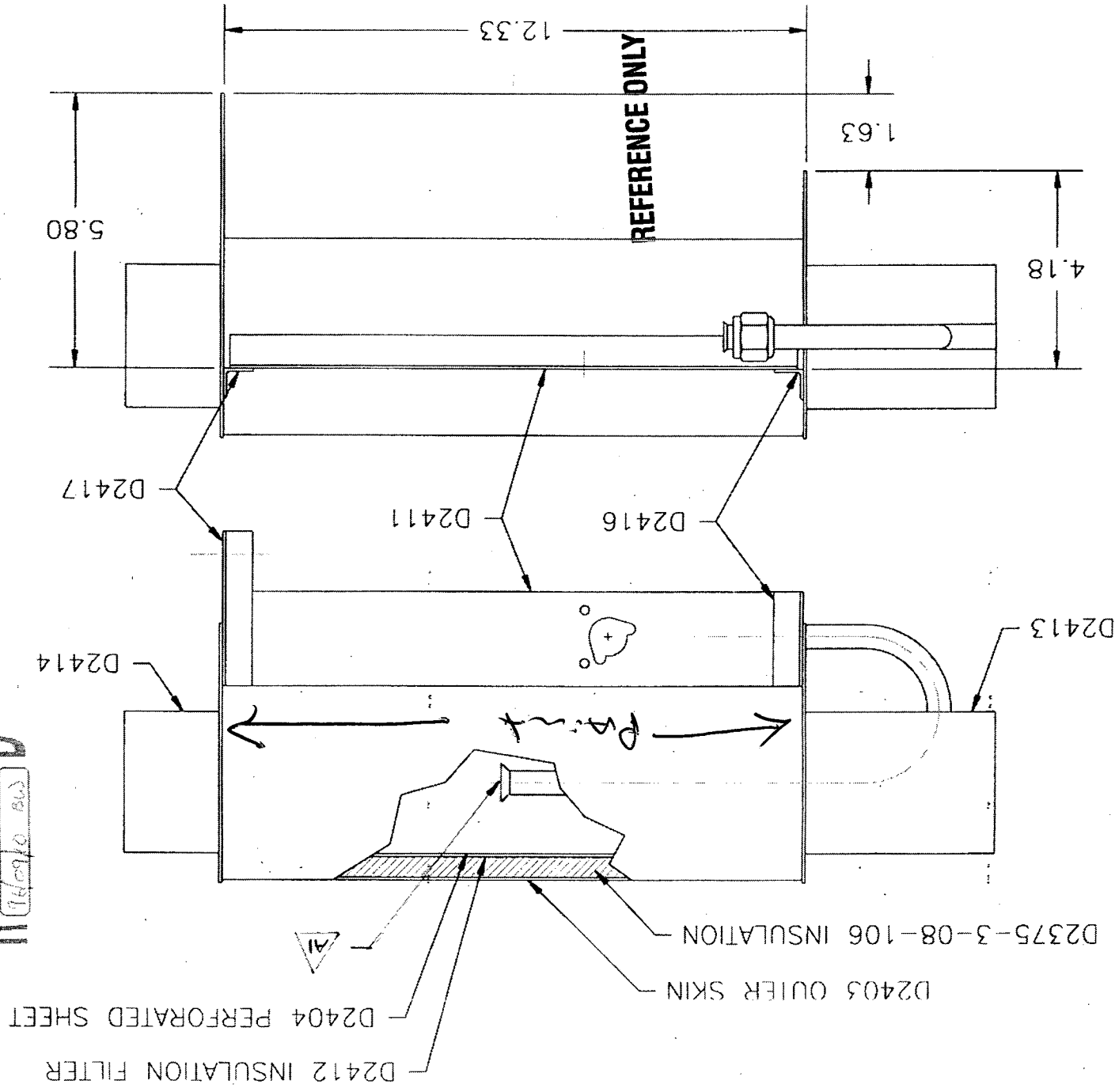
| QTY | Part No. | Description |
|-----|----------------|-------------------------|
| X | D2410 | B206 ASPIRATOR ASSEMBLY |
| 1 | D2375-3-08-106 | INSULATION |
| 1 | D2403 | OUTER SKIN |
| 1 | D2404 | PERFORATED SHEET |
| 1 | D2411 | VALVE MOUNTING ANGLE |
| 1 | D2412 | INSULATION FILTER |
| 1 | D2413 | INTAKE ASSEMBLY |
| 1 | D2414 | OUTLET ASSEMBLY |
| 1 | D2416 | MOUNTING ANGLE |
| 1 | D2417 | MOUNTING ANGLE |
| 8 | MS20600AD4-1/2 | RIVET CR 9163-4-1/2 |
| 2 | MS20600AD4-3/8 | RIVET CR 9163-4-3/8 |
| 12 | MS20600AD4-1/4 | RIVET CR 9163-4-1/4 |
| 8 | MS20470AD4-5 | Rivets |

REFERENCE ONLY



| | | | |
|--------------|------------------------|--|------------------------|
| PREPARED | | DART AERO ACCESSORIES INC | |
| B. Williams | | VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | D2410 | REV. A SHEET 2 OF 2 |
| BW | BW | | |
| DATE | TITLE | SCALE | |
| Apr. 6, 1995 | 206 ASPIRATOR ASSEMBLY | | |



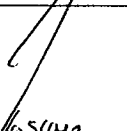
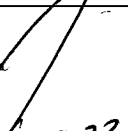
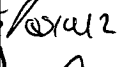
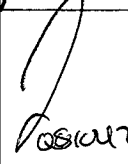


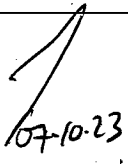
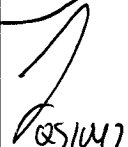
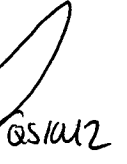
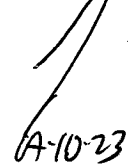
RELEASED
R 960910 BW



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|---|--|----------------|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/10/22 | 5 | Replaced insulation on both heaters. D 2375-3-08 (M1810) |  | Destroyed both insulation | FF 07/10/22 |  |  |  |
| 07/10/22 | 5 | Replaced ms 20600 AD4W3 with CR 32434-4 (M104252) |  | | | 07-10-23 | 05/10/22 | 07-10-23 |
| 07/10/22 | 5 | Replaced outer skin D 2403 with new one D 2403 (B 26904) 12 CR 32434-4 (M104252) |  | destroyed old ones | FF 07/10/23 |  |  |  |
| 07-10-23 | S.O | 4 CR 3243-4-2 (M102601) RC: Clamps dent material. The hole was oversized on the D2411 on 1 ASS'y, when the rivet was removed. - 1 more D2411 B24398 scrap |  | Replace D2411 B24398 Qty 1, and re-assemble. | B25066 | |  |  |

NOTE: Date & initial all entries